

[Signature]

Production/Admin:
Date
Received/Costing
Initial

Location

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M30451668		256	96	0	160	
M2024735080		177	0	0	177	

Discrepancies

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Yes ☒ No ☐
Cash: Yes ☒ No ☐
Cr: Yes ☒ No ☐

Date: *12/2/29*
Supplier: *the earth*

Batch No: *M2024735080*
Part P/O: *16209*

Receiving Report

Release Note Attached: Yes ☒ No ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐
QC6 Inspection: Yes ☒ No ☐
Work Order: Yes ☒ No ☐
N/A ☒ N/A ☐ N/A ☐ N/A ☐

Purchase Order Receipt Listing

Wednesday, February 29, 2012 11:23:53 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16269 Receipt Dates from 2/29/2012 to 2/29/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO16269	1		M303R1.000	f	3/2/2012	2/29/2012	12.0000	\$6.95	0.0000	0	\$83.40
CAD	No		303 Round Bar 1.00	f	12.0000	DESI02		\$83.40	0.0000	0	
			120866								
	2		M304S16GA	sf	3/2/2012	2/29/2012	96.0000	\$4.53	0.0000	0	\$434.53
	No		304/316 Sheet 063	sf	256.0000	DESI02		\$434.53	0.0000	0	
			120866								
	3		M304S22GA	sf	3/2/2012	2/29/2012	160.0000	\$2.70	0.0000	0	\$431.85
	No		304/316 .032 Sheet	sf	160.0000	DESI02		\$431.85	0.0000	0	
			120866								
	4		M6061T6B0.375X01.	f	3/2/2012	2/29/2012	12.0000	\$2.09	0.0000	0	\$25.11
	No		000		12.0000	DESI02		\$25.11	0.0000	0	
			1.00								
			120866								
	5		M6061T6B0.500X05.	f	3/2/2012	2/29/2012	24.0000	\$6.23	0.0000	0	\$149.44
	No		000		24.0000	DESI02		\$149.44	0.0000	0	
			6061-T6 Bar .500 x	f							
			5.00								
			120866								
	6		M6061T6B0.750X06.	f	3/2/2012	2/29/2012	24.0000	\$10.55	0.0000	0	\$253.08
	No		000		24.0000	DESI02		\$253.08	0.0000	0	
			6061T6 BAR .750 X	f							
			6.00								
			120866								
	7		M6061T6B1.000X04.	f	3/2/2012	2/29/2012	12.0000	\$9.46	0.0000	0	\$113.53
	No		000		12.0000	DESI02		\$113.53	0.0000	0	
			6061-T6 Bar 1.00 x	f							
			4.00								
			120866								

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd										
PO16269	8			M6061T6B0.750X08. f 000		3/2/2012	2/29/2012	12.5000	\$14.89	0.0000	0	\$186.17
CAD	No			6061-T6 BAR .750" f X 8.00" 120866		12.0000	DESJ02		\$186.17	0.0000	0	
	9			M6061T6S.063 sf		3/2/2012	2/9/2012	240.0000	\$2.49	0.0000	0	\$597.56
	No			6061-T6 .063 Sheet sf 120866		240.0000	DESJ02		\$597.56	0.0000	0	
Total Received Quantity:												592.5000
Total Qty to Inspect (PO U/M):												0.0000
Total Reject Quantity:												0.0000
Total Receipt Value:												\$2,274.67
Total Balance Due Quantity:												160.0000

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

Ship Date 28Feb12 at 11:09 From PFW
No: PEC 754962

Bill of Lading
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0 - 0 Manifest
Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

1) Our order PEC-423522-1 Your PO # 16269
STAINLESS STEEL ROUND BAR 303 STAINLESS
1.00" DIA X 144.0000"
Heat Number B0R5
Tag No 41322

2) Our order PEC-423522-2 Your PO # 16269
STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 96.0000"
5 PCS IS B/O FOR THIS ITEM
Heat Number A2101743
Tag No 41020

3) Our order PEC-423522-3 Your PO # 16269
STAINLESS STEEL SHEET 304-2B
.0300 Nom X 48.0000" X 96.0000"
Heat Number B9404-3010
Tag No 41022

4) Our order PEC-423522-4 Your PO # 16269
ALUMINUM FLAT BAR 6061-T6511
.375" X 1.00" X 144.0000"
Heat Number HK067 793
Tag No 41323

5) Our order PEC-423522-5 Your PO # 16269
ALUMINUM FLAT BAR 6061-T6511
.50" X 5.00" X 144.0000"
Heat Number
Tag No

Page: 1 ... Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MARCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

RECUE EN BONNE CONDITION / RECEIVED IN GOOD CONDITION
TPS/GST 140001 TPS/GST 140001
TV/OGST # 1017327981

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 2 ... Continued

Heat Number
15820
18311/02
201108625
20959039
A2101743

*** Chemical Analysis ***

Handwritten signature

B I L L O F L A D I N G		T A G N O		Q U A N T I T Y		P C S		W T L B S	
6) Our Order PEC-423522- 6 Your PO # 16269		Heat Number 15820 Tag No 41326		Quantity 24 FT		PCS 2		Wt LBS 128	
7) Our Order PEC-423522- 7 Your PO # 16269		Heat Number 20959039 Tag No 41328		Quantity 12		PCS 1		Wt LBS 85	
8) Our Order PEC-423522- 8 Your PO # 16269		Heat Number 201108625 Tag No 41329		Quantity 12 FT		PCS 1		Wt LBS 57	
9) Our Order PEC-423522- 9 Your PO # 16269		Heat Number 18311/02 Tag No 41042		Quantity 240.00 SFT		PCS 5		Wt LBS 208	
TOTAL:				Tags 9		PCS 21		LBS 1027	

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: DART AEROSPACE (1)

Ship Date: 28Feb12 at 11:09 From PFW
No: PEC 754962

Route: 0 - 0 Manifest
Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Via VIM TRANSFER
FOB CONCORD
Prt PREPAID
Probill

THYSSENKRUPP MATERIALS NA

P.O./Rel 16269

Certificate of Mill Test Results

BL PEC-754962-001

28Feb12
Pg 1/1

DART AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
1.00" DIA X 144.000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 712109 1
Customer: 007206 001
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 2/15/2012 Page: 1

Steel: 303

Finish: CD

Your Order: PEC236938

NAS Order: IN 0140609 01

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A562/05 EN 10204 3.1, ASTM A484/10
AMS 5640D TYPE 1, QSS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMAS BY DIRECTIVE 2002.95.
EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BE3487 2		1.0000		1.008	144.00	1	1	

CHEMICAL ANALYSIS

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
B0R5	US	.0402	.0280	17.1530	.1790	1.7540	.2765	.0508	8.4565	.0355

S SI
.3365 .4330

MECHANICAL PROPERTIES

Product Id	1 d	HB	2YS	UTS	RA	Elong
	o i	Mo.	KSI	KSI	%	% 4D
BE3487 2	R L	191.00	68.99	105.11	39.81	29.74

NAS hereby certifies that the analysis on this certification is correct and the
material meets the specifications stated.

Technical Dept. Mgr.

ERIC HESS

2/15/2012

THYSSENKRUPP MATERIALS NA

PO/Rel 16269

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PBC-754962-003
28Feb12
Pg 1/1

DART AFROSPAC

STAINLESS STEEL SHEET 304-2B
0300 Nom X 48.0000" X 96.0000"
PART NO.

客戶名稱: GLOBAL STAINLESS
CORPORATION

訂單號碼: 100E362A & 100E379A

Contract No.

檢驗證明書 INSPECTION CERTIFICATE

本單編號: 100060113
Contract No.
列印日期: 2011/6/3



唐榮公司
TANG ENG IRON WORKS CO., LTD.
YEN HI 2ND ROAD, KAOHSIUNG, TAIWAN

ORIGINAL

項次	產品編號 Product ID	爐號 Heat No.	產品型態 Product Form	鋼種 Steel Grade	表面 Finish	材料 Category	厚度 Thickness	寬度 Width	長度 Length	淨重 Net Weight	參考規格 Specification
1	H1916-B	B9404-3010	CS	304	2B	XL	0.80mmX	1244mm		5079 kg	ASTM A240
2	H1916-B	B9404-3010	CS	304	2B	XL	0.80mmX	1244mm		5065 kg	ASTM A240
3	H1916-C	B9404-3010	CS	304	2B	XL	0.80mmX	1244mm		5105 kg	ASTM A240
4	H1888-A	A2903-3020	CS	304	2B	XL	0.80mmX	1245mm		5031 kg	ASTM A240
Chemical Composition (%)											
項次	C	Si	Mn	P	S	Cr	Ni	N	Cu	機械性質 Mechanical Properties	
1	0.044	0.455	1.171	0.030	0.003	18.184	8.058	0.053	-	抗拉強度 Tensile Yield (2%)	伸長率 Elong %
2	0.044	0.455	1.171	0.030	0.003	18.184	8.058	0.053	-	662	287
3	0.044	0.455	1.171	0.030	0.003	18.184	8.058	0.053	-	662	287
4	0.041	0.433	1.185	0.029	0.003	18.102	8.032	0.055	-	661	277
Mechanical Properties											
項次	C	Si	Mn	P	S	Cr	Ni	N	Cu	抗拉強度 Tensile Yield (2%)	伸長率 Elong %
1	0.044	0.455	1.171	0.030	0.003	18.184	8.058	0.053	-	662	287
2	0.044	0.455	1.171	0.030	0.003	18.184	8.058	0.053	-	662	287
3	0.044	0.455	1.171	0.030	0.003	18.184	8.058	0.053	-	662	287
4	0.041	0.433	1.185	0.029	0.003	18.102	8.032	0.055	-	661	277

- 附註事項:
- Product form - CS : Cold-rolled stainless steel sheet in coil.
 - Inspection certificate in accordance with EN10204/Type 1.
 - Chemical composition and mechanical properties including T.S, Y.S, 0.2%P.S, Elong, in accordance with EN10028-7/Table 3/1, A301 and EN10088-2/Table 3/1, A301.
 - The material described above also in accordance with the requirement of AD2000-W2.
 - The material described above has been detected with free transitation pollution.
 - The temperature of solution treatment is ranging 1040°C-1130°C in accordance with EN10028-7/Table A.3/1, A301.
 - Grade designation originally assigned by the AISI (American Iron and Steel Institute).
 - Visual & Dimension inspection: conformity.
 - ASTM A480 NO1 finish same as EN 10028-7/EN10088-2 1D finish, ASTM A480 BA finish same as EN10028-7/EN10088-2 2R finish.
 - All the above products conform to the requirements specified in ASTM A480.

* Certificate No. of Laboratory Accreditation
(acc. to ISO/IEC 17025:2005) certified by TAF: 10385-081124
* Certificate No. of TECHMS-ISO9001:2008 registered by
TUV Rheinland Taiwan: 01 100 822 108189
* Certificate No. of OHS for Manufacturer of Materials acc. to
Directive 89/269/EEC (COPED) (OHS acc. to EN 784-5, article 4.2
and AD2000-Merchand WO) registered by TUV Rheinland:
01 202 ROC/O-10 0218

品質主管 (Manager of QA Department) / Work Inspector

Chun-Chi

本號: DQ301A

Certificate of Mill Test Results
BL PFC-754962-005
28Feb12
Signed by: Pg 1/1

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

ALUMINUM FLT BAR ECONOPLT 6061-T6511
7.50" X 8.00" X 14.5000"
PART NO.

PO/Rel 16269

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-754962-007

28Feb12
Pg 1/2

sapa

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K 5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K 5C6

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100407241	1	PEC-235276-001	SAPA496038	1 of 2
			Cert Creation Date	Cert Print Date
			02-JAN-12	02-JAN-12

Quantity Shipped	Date Shipped	Item No.	Item No. Rev	Item Description	Specification
4841	02-JAN-12			0.750 TK x 8.000 W SELECT 505037 148-594 UN LAY FIN M MT 1 W/F 7.056 F 2 CS 8.03 6061/T6511 Marking CONTINUOUS	ASTM B221 REV 08 AMS-QQ-A-2008 RPY ASMI-SH221 REV 09
288605					
Delivery ID					
4273171					
Customer Part No.					
75X8EP					

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Fast' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

William T. Martin, III

William Martin III

Technical Manager

02-JAN-12

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UNIT	Net Weight	Gross Weight
G12-PKG1588836	20959039	14	PCS	1189	
G12-PKG1588837	20959039	14	PCS	1195	
G12-PKG1588838	20959039	14	PCS	1195	
G12-PKG1588838	20959039	14	PCS	1190	
G12-PKG1588839	20959039	15	PCS	1280	1274

Composition Limits

THYSSENKRUPP MATERIALS NA

PART AEROSPAC

ALUMINUM FL1 BAR ECONOMET 6061-T6511
750" X 8.00" X 144.5000"
PART NO.

PO/Rel 16269

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC 754962-007

28Feb12
Pg 2/2

sapa

Sapa Industrial Extrusions
53 KOTISVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Creation Date	Cert Print Date
110M407241	1	PEC-235276-001	02-JAN-12	02-JAN-12

Alloy	Si		Fe		Cu		Mn		Mg		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	—	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35
Other Elements												
Alloy	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	—	0.15	—	0.05	—	0.05	—	0.05	—	0.15	—	0.25

Composition Results

Heat/Cast	Si	Fe	Cu	Mn	Mg	Cu	Zn	Ti	Bi	P	Other Each	Other Total
5027816-US	0.69	0.31	0.32	0.05	0.87	0.05	0.07	0.02	—	—	—	—

Mechanical Property - Test Limits

Test Type	T6511		T6511		T6511		T6511	
	Min	Max	Min	Max	Min	Max	Min	Max
Yield Strength	47.3	47.3	47.3	47.3	47.3	47.3	47.3	47.3
Tensile Strength	118.1	118.1	118.1	118.1	118.1	118.1	118.1	118.1
Elongation	12.1	12.1	12.1	12.1	12.1	12.1	12.1	12.1

Test Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.
Yield strength has been determined by the 0.2% offset method.
All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6062 alloy.
In accordance with EN 18204 Inspection Certificate Type 3.1.
Metals in the USA or Other Qualified Countries as Defined by DEARS 225.872.1
Made in USA

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

STAINLESS STEEL SHEET 304-2B
0600 Nom X 48.0000" X 96.0000"
PART NO

PO/Rel 16269

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC 754962-002

28Feb12
Pg 1/1

Signed by:

運緯鋼鐵股份有限公司

YUEN CHANG STAINLESS STEEL CO., LTD.

檢驗證明書

INSPECTION CERTIFICATE

列印日期(ISSUE DATE): 2011/09/30

廠址: 桃園市金區中正路 233 號 13F
13-F, No. 233, Jungfeng, 4th Road
Chiaojin City, Kaohsiung, Taiwan.

客戶名稱 Customer		Global Stainless Steel Inc. 1150 Meyerside Drive, Mississauga, Ontario, Canada, L5T 1J4		PO No.: 82518 Shipment No.: 4970	
------------------	--	---	--	-------------------------------------	--

ORIGINAL

項目 Item	鋼捲編號 Coil No.	爐號 Heat No.	鋼種 Steel Grade	表面 Finish	產品/尺寸(MM) Thickness x Width x Length	淨重(KG) Net Weight
15	KA10505150E10-2	A2101743	304	2B	1.50 x 1219 x 3048	1,842
16	H4886-2	B9857-4000	304	2B	3.00 x 1219 x 3048	1,128

機械性質

Mechanical Properties

茲證明本表所列產品，均依材料規格製造及試驗，並符合規格之要求。

We hereby certify that the products described herein have been manufactured and tested with Satisfactory results in accordance with the requirement of the above material specification.

本產品無輻射污染，並且不含汞。

The material described above is free irradiation and free mercury.

Accordance With ASTM A240 And ASTM A480

FOR AND ON BEHALF OF
YUEN CHANG STAINLESS
STEEL CO., LTD.

Authorized Signature

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
375"x1.00" X 144.0000"

PART NO.

PO/Rol 16269
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-754962-004

28Feb12 Pg 1/2

Certificate of Mill Test Results

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:	
PEC-235389-1		ALREC00208		375 X 1.00 SC RECT BAR	
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
609222	001	12/08/2011	HK067 793	6061	T6511
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DRAWING:	WIDTH:	LENGTH:
508.000 LB	96.000 PCS	602083			12.000 FT
SHIP TO:					
THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5G6 CANADA					
SOLD TO:					
THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5G6 CANADA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
HK067 793	0001	0001	45.4	39.7	29.0	RE	94	N/A
HK067 793	0001	0002	45.6	39.2	29.1	RE	94	N/A
HK067 793	0003	0004	46.4	40.4	20.1	RE	95	N/A
HK067 793	0004	0004	46.0	38.1	19.6	RE	95	N/A
HK067 793	0005	0005	45.3	40.8	19.6	RE	94	N/A
HK067 793	0006	0006	46.5	41.6	20.5	RE	94	N/A
HK067 793	0007	0007	45.4	40.8	19.6	RE	97	N/A
HK067 793	0008	0008	45.5	38.2	19.5	RE	95	N/A
HK067 793	0001	0009	45.5	40.9	20.4	RE	95	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	SI	FE	CU	MN	MG	CR	ZN	TI	PB	BI	ZR	EA	TOT
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.35	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
A32093	.71	.29	.25	.03	.96	.12	.03	.02	.00	.00	.00	.00	.01
A32087	.70	.29	.22	.04	.92	.11	.03	.02	.00	.00	.00	.00	.01

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-S3221 1998 SECT II AMS-QQ-A-200/8 UNS#96C61 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (COMMERCE, CA) MELTED IN USA

Plant Serial: 00019978
Kaiser Order Number: 609222
Line Item: 001

Plant Serial: 00019973
Kaiser Order Number: 609222
Line Item: 001

Alex Yeh

Alex Yeh, Quality & Technology Manager

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

CERTIFICATION

KALAMAZOO, MI 49048

5205 KAISER DRIVE

FABRICATED PRODUCTS, LLC

KAISER ALUMINUM

FABRICATED PRODUCTS

**KAISER
ALUMINUM**

Best in Class

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

PO/R#1 16269
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
PART NO.
"375" x 1.00" X 144.0000"

Signed by:

BL PEC-754962-004

Certificate of Mill Test Results
Pg 2/2
28Feb12

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 4.00" x 144.0000"
PART NO.

PO/Rel 16269

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-754962-008

28Feb12
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
129472	7

BL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTIFICATION
ThyssenKrupp Materials NA	133288	RB0128	6/10/2011	ASTM-B221-08 StencilContinuous
SHIP TO	CUSTOMER PO	ALLOY / TEMPER	SALES PERSON	SPECIFICATION
ThyssenKrupp Materials NA PEC	PEC-230483	6061-T6511	David Schroeder	AMS-QQA-200/8
Quantity Certified	1,806 lbs	CUSTOMER PART NUMBER	DESCRIPTION	
	32 pcs	RB0128	SCRB 1,000x4,000	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Test No.	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201108625	06/03/11	48.6	44.7	18.8

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Melted In
0511133	6061	0.73	0.38	0.33	0.12	0.86	0.12	0.08	0.02	United States of America

Rev. 9/05/07 - LWS

Print Date: 6/9/2011

Calvin L. Williams, Director of Quality & Technical Services

THYSSENKRUPP MATERIALS NA

P.O./Rel 16269

Certificate of Mill Test Results

BL.PEC-754962-006

DART-ATROSPACE
ALUMINUM FLAT BAR 6061-T6S11
750" x 6.00" x 144.0000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

28Feb12
Pg 1/1



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST REPORT

BL TO	1773	Cert Code:	1	0.22	S	4800	DATE OF SHIPMENT	2/7/2012	EXTRUDEX ORDER NO.	142198 - 5	MANIFEST NO.	260810
THYSSENKRUPP MATERIALS, NA	1773	CUSTOMER PO	PEC-236515		ALLOY	6061	TEMPER	T6S11	SALESMAN	FORBES DODWELL		
THYSSENKRUPP MATERIALS, NA		CUSTOMER PART NUMBER	1-750-6000		PART DESCRIPTION							
750"x6" FB						MADE IN CANADA CERTIFICATION MILL TEST ASTM B221						

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Feb/03/12	43.4	39.8	13.70	89.5, 89.0, 89.7	

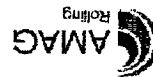
Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bj	Pb	Sn	Sr	Co	Al	Other
A.11 15820 6061	0.55	0.22	0.19	0.06	0.81	0.05	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST REPORT



Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85312124 01 / 7
Rev. 0
Seite / page: 1 von / of 2
Datum / date: 2011 05 19

Auftraggeber / customer: Thyssenkrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	
Warenempfänger / consignee: Thyssenkrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	
Endkunde, Bestell-Nr. / Your cust. ord. no.:	
Bestell-Nr. / order no.:	PEO-227573
Datum / date:	2011 01 20
Auftragsbest. Nr. / order confirm. no.:	622521
Datum / date:	2011 01 21
Lieferschein Nr. / delivery note:	85312124
Datum / date:	2011 05 19
Akkreditiv Nr. / letter of credit no.:	

Produkt/product	
Bedingungen/terms	
Form / form: Sheet	
Werkstoff / material: 6061	
Zustand / temper: T6	
Dim. / dim: [inch]: 0,063x48,00x144,00	
Kundenartikel-Nr. / customer article no.:	
Material meets also the mech. properties of AMS 4027N, ANSI H35.2-2009 ASME SB 209, 2007	
ASTM B 209 - 07	
AMS-QC-A-250/11, 08.1997	
Techn. Lieferbedingungen / techn. spec.:	
Sondervorschrift / special terms:	

AB-Pos.	BNr/Los/Taillos	18311/02/00	cast no.	6061.1	Werkstoff	Kollo	packno.	6225210004	4001,323 lbs	Gewicht netto	Sik.	pcs.	97
ord.-item.	Lot/No./Part	01/0043606/1	cast no.	6061.1	material				weight net				

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)												
Guss Nr. / cast no.												
AMAG designation												
actual												
Si	Fe	Cu	Mn	Mg	Cr	NI	Zn	TI				
0,67	0,44	0,24	0,14	0,91	0,17	0,01	0,04	0,06				

Zugversuch / Tensile test									
BNr./Los Lot/No.	Zustand temper	Richtung direction	Rm [ksi]	Rp0.2 [ksi]	A2" [%]				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
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18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
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18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
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18311/02	T6	LT	46,1	37,4	16				
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18311/02	T6	LT	46,3	37,7	16				
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18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
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18311/02	T6	LT	46,3	37,7	16				
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18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
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18311/02	T6	LT	46,3	37,7	16				
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18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6	LT	46,3	37,7	16				
18311/02	T6	LT	46,1	37,4	16				
18311/02	T6								

THYSSENKRUPP MATERIALS NA

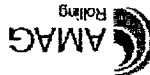
DART AEROSPACE

PO/Rel 16269

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

ALUMINUM SHEET 6061 T6
.0640 Nom X 48.0000" X 144.0000"

PART NO.



Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85312124 01 / 7
Rev. 0
Seite / page: 2 von / of 2
Datum / date: 2011 05 19

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	j.klampfer@amag.at

Maschinen erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.
Hersteller: Österreich / goods origin: The goods are of Austrian origin.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO16269
Purchase Order Date 2/23/12
PO Print Date 2/24/12
Page Number 1 of 4

Order From : THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr
Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAX
1-877-200-2000
2/23/12
C. Lavoie

Line Nbr	Reference	Revision ID	Vendor Part Number	Description/	Mfg ID	Reg Date/	Taxable	Unit of Measure	Reg Qty/	Ship Method	Unit Price	Extended Price
----------	-----------	-------------	--------------------	--------------	--------	-----------	---------	-----------------	----------	-------------	------------	----------------

1	M303R1.000	028	303 Round Bar 1.00	3/02/12	Yes	12.00	Yours ppd	\$6,9200	\$83.04			
---	------------	-----	--------------------	---------	-----	-------	-----------	----------	---------	--	--	--


Special Inst: MATERIAL: AISI 303 SS ROUND BAR AS
PER
ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE
3/02/12 Yes 256.00 Yours ppd \$4,5070

2	M304S16GA	020	304/316 Sheet .063	3/02/12	Yes	256.00	Yours ppd	\$4,5070	\$1,153.79			
---	-----------	-----	--------------------	---------	-----	--------	-----------	----------	------------	--	--	--

Special Inst: MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH AS PER
MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240
OR ASME SA240
3/02/12 Yes 160.00 Yours ppd \$2,6875

3	M304S22GA	020	304/316 .032 Sheet	3/02/12	Yes	160.00	Yours ppd	\$2,6875	\$430.00			
---	-----------	-----	--------------------	---------	-----	--------	-----------	----------	----------	--	--	--

Change Nbr: 2
Change Date: 2/24/12
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable



DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER
 Purchase Order ID PO16269
 Purchase Order Date 2/23/12
 PO Print Date 2/24/12
 Page Number 2 of 4

Order From : THYSSENKRUPP MATERIALS CA LTD
 O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
 TORONTO, ON M5W 5V8
 CA

Contact Name	905 669 9444	Vendor Phone	905 738 9033	Vendor Fax	Vendor Account Nbr
Buyer	Requisition Nbr	Tax Resale Nbr	Terms	Currency	FOB
Chantal Lavoie	10127-2607	Net 30	CAD	Destination-Collect	

4	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	3/02/12	Yes	12.00	Yours ppd	\$2.0833	\$25.00	Special Inst: MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
5	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.00	3/02/12	Yes	24.00	Yours ppd	\$6.2000	\$148.80	Special Inst: MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
6	M6061T6B0.750X06.000	6061T6 BAR .750 X 6.00	3/02/12	Yes	24.00	Yours ppd	\$10.5000	\$252.00	Special Inst: MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

DART aerospace
 Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053


PURCHASE ORDER
 Purchase Order ID PO16269
 Purchase Order Date 2/23/12
 PO Print Date 2/24/12
 Page Number 3 of 4

Order From : THYSSENKRUPP MATERIALS CA LTD
 O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
 TORONTO, ON M5W 5V8
 CA

Contact Name	905 669 9444	Vendor Phone
Vendor Fax	905 738 9033	Vendor Account Nbr
Buyer	Requisition Nbr	Tax Resale Nbr
Terms	Currency	FOB
Net 30	CAD	Destination-Collect
10127-2607		
Chantal Lavoie		

7	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	3/02/12	Yes	12.00	Yours ppd	\$9,4200	\$113.04
Special Inst: MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221								
8	M6061T6B0.750X08.000	6061-T6 BAR .750" X 8.00"	3/02/12	Yes	12.00	Yours ppd	\$14,8300	\$177.96
Special Inst: MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221								
9	M6061T6S.063	6061-T6 .063 Sheet	3/02/12	Yes	240.00	Yours ppd	\$2,4792	\$595.00
Special Inst: MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221								

Change Nbr: 2
 Change Date: 2/24/12
 No substitution or deviation without consent.
 Certificate of Conformity or Material Certification required when applicable



Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16269

Purchase Order Date 2/23/12

PO Print Date 2/24/12

Page Number 4 of 4

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD

O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"

TORONTO, ON M5W 5V8

CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

10	M2024T3S.080	2024-T3 .080 sheet	3/02/12	Yes	144.00	Yours ppd	\$6.6528	\$958.00	
<div> <div>Special Inst:</div> <div> MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 </div> </div>									
<div> <div>Special Inst:</div> <div> MATERIAL: 2024-T3 ALUMINIM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 </div> </div>									
PO Total:							\$3,936.63		

MATERIAL CERTIFICATION
 REQD UPON DELIVERY

Change Nbr: 2

Change Date: 2/24/12

No substitution or deviation without consent.
 Certificate of Conformity or Material
 Certification required when applicable